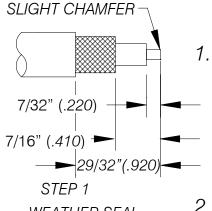
## TIMES MICROWAVE SYSTEMS

## TC-600-TM-RP (stock code: 3190-1064) Type TNC-Male Plug Reverse Polarity (female pin)

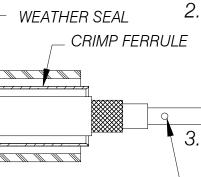
Solder-on center contact Crimp-on (.610" hex.) outer contact

## INSTALLATION INSTRUCTIONS

(Cable Types: LMR-600; 600 DB; 600 FR; 600 Ultraflex; 600 LLPL)

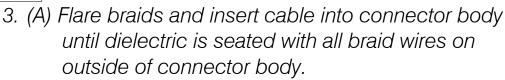


- 1. (A) Trim cable to dimensions shown.
  - (B) Remove any residual plastic from center conductor.
  - (C) Deburr center conductor using a fine file or Times DBT-01 tool.
  - (D) Avoid nicking aluminum tape or center conductor.



**SOLDER** 

- 2. (A) Slide weather seal and crimp ferrule over cable.
  - (B) Seat center contact firmly against cable dielectric and solder cable to conductor. Use minimal heat to minimize melting of foam dielectric.



- (B) Braid should assemble flush to within 1/16" (.06) of connector shoulder.
- (C) Slide crimp ferrule over braid and crimp as close to body as possible using hex.die indicated in a Times HX-4 crimp tool or equivalent. Do not crimp rear of crimp ferrule.
- (D) Heat shrink weather seal over rear of connector body and down on to cable jacket using hot air gun.



STEP 2

STEP 3